Tom Wright Sustainable Bizness Practices

925-376-0327

Responsible Packaging Green Mission Project www.sustainablebizness.com © 2012



Natural and Organic Food Industry Packaging Guidelines and Details responsible-packaging.org



The Johari Window

I Know	I Don't Know
You Know	You Know
I Know	I Don't Know
You Don't Know	You Don't Know

Environmental Identity

"The significant problems we have cannot be solved at the same level of thinking we were at when we created them . . ."

-- Albert Einstein

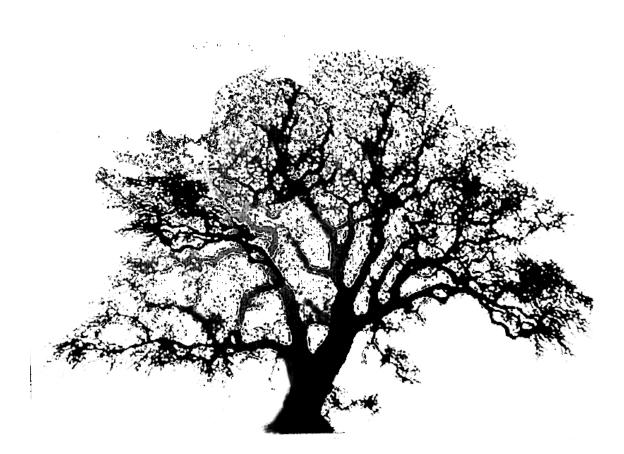
The Natural Step for Communities by James and Lahti

The Natural Step for Communities

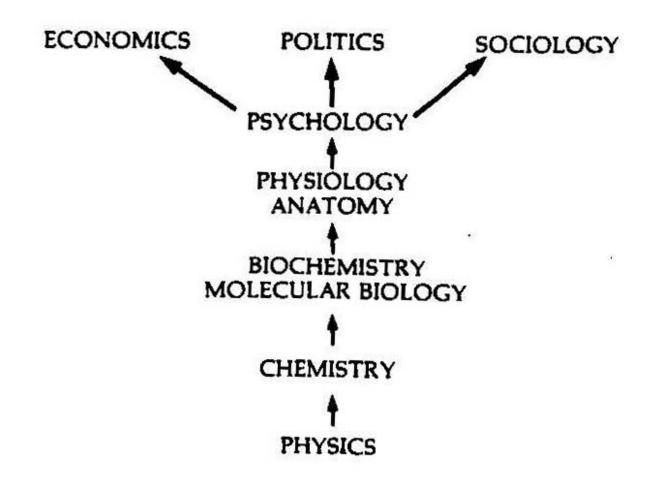
How Cities and Towns can Change to Sustainable Practices

SARAH JAMES & TORBJÖRN LAHTI

The Oak Tree



The New Biology



Waste Hierarchy Protocol

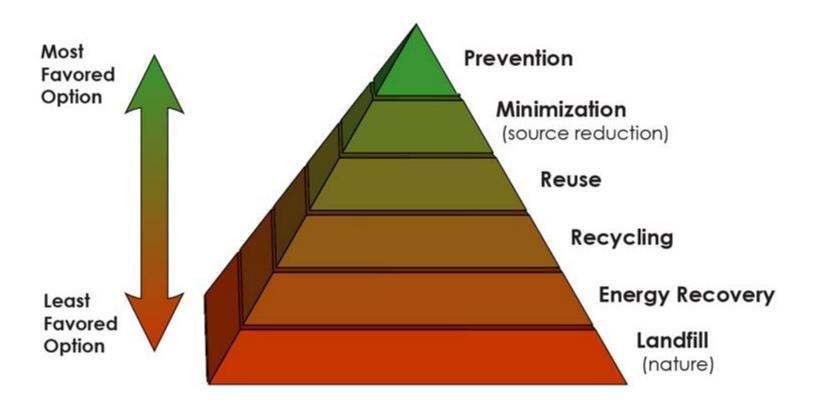


Table 24

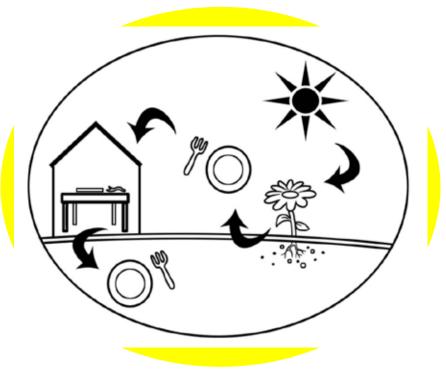
SELECTED EXAMPLES OF SOURCE REDUCTION PRACTICES

	MSW Product Categories							
Source Reduction Practice	Durable Goods	Nondurable Goods	Containers & Packaging	Organics				
Redesign								
Materials reduction	 Downgauge metals in appliances 	 Paperless purchase orders 	Concentrates Container lightweighting	Xeriscaping				
Materials substitution	 Use of composites in appliances and electronic circuitry 		Cereal in bags Coffee brick Multi-use products					
Lengthen life	 High mileage tires Electronic components reduce moving parts 	Regular servicing Look at warranties Extend warranties	 Design for secondary uses 					
Consumer Practices		TRANK SALARE AND AND	GEIBE BEIBERIGE BEIBE	ing an ana an an a				
	Purchase long lived products	Repair Duplexing Sharing Reduce unwanted mail	Purchasing: products in bulk, concentrates Reusable bags					
Reuse								
By design	Modular design	Envelopes	Reusable pallets Returnable secondary packaging					
Secondary	Borrow or rent for temporary use Give to charity Buy or sell at garage sales	Clothing Waste paper scratch pads	Loosefill Grocery sacks Dairy containers Glass and plastic jars					
Reduce/Eliminate Toxins	garage cares	un un un anna an a						
	Eliminate PCBs	Soy ink, waterbased Waterbased solvents Reduce mercury	Replace lead foil on wine bottles					
Reduce Organics								
Food scraps				Backyard composting Vermi-composting				
Yard trimmings				Backyard composting Grasscycling				

Source: Franklin Associates, A Division of ERG

Sustainability: Two Simple Rules to Follow

- 1. Live off of current solar income
- The cyclic principle: waste
 = food for something else;
 there is no
 bioaccumulation of
 persistent human-made
 molecules



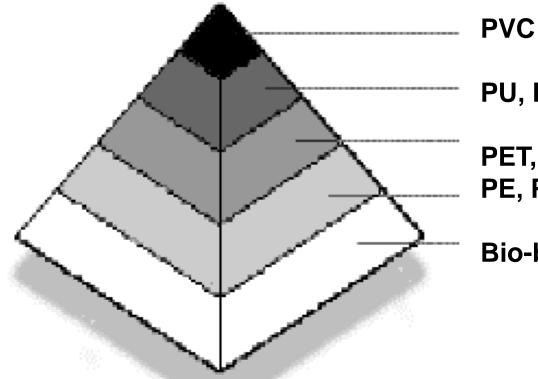
The Cyclic Principle

- There is no "away" : throw away is not an option.
- There's no "end of life" just everything is a nutrient in a closed loop system.
- Everything has a "next life".

The Precautionary Principle

States that if the potential consequences of an action are severe or irreversible, in the absence of full scientific certainty the burden of proof falls on those who would advocate taking the action.

Plastics Hierarchy



PU, PS, ABS, PC

PET, EVA PE, PP

Bio-based Polymers

BizNGO Principles for Sustainable **Plastics**

www.bizngo.org/pdf/bizngo-agm2011-plasticsmonicabecker.pdf



http://www.norcalblogs.com/sustainable/plastictoonsCHASINGARROWS.jpg

Resin Identity codes.



http://www.keepoklahomabeautiful.com/Websites/kob/Images/recycle-plastics.jpg

The start of the 'garbage patch'?

An aim of these packaging guidelines is to make landfilling, disposal into nature (whether by accident or not), and incineration, obsolete, by placing recycling and/or composting as the minimum goals.



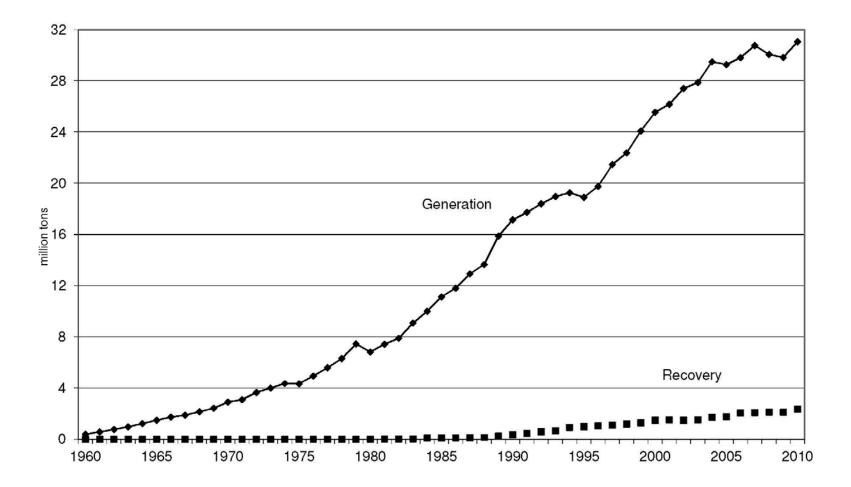


Table 21

RECOVERY* OF PRODUCTS IN MUNICIPAL SOLID WASTE, 1960 TO 2010 (WITH DETAIL ON CONTAINERS AND PACKAGING) (In percent of generation of each product)

	Percent of Generation of Each Product									
Products	1960	1970	1980	1990	2000	2005	2007	2008	2009	2010
Durable Goods	3.5%	6.4%	6.2%	11.6%	16.9%	17.9%	17.8%	17.8%	17.7%	18.5%
(Detail in Table 13)										
Nondurable Goods	13.8%	14.9%	13.6%	16.9%	27.4%	31.1%	34.0%	32.9%	35.3%	36.1%
(Detail in Table 16)										
Containers and Packaging										
Glass Packaging										
Beer and Soft Drink Bottles**	6.4%	2.5%	10.8%	33.5%	26.8%	30.6%	34.6%	35.6%	39.0%	41.4%
Wine and Liquor Bottles	Neg.	Neg.	Neg.	10.3%	22.5%	15.3%	14.8%	14.9%	18.1%	24.7%
Other Bottles & Jars	Neg.	Neg.	Neg.	12.5%	26.9%	14.8%	14.8%	14.8%	17.9%	18.1%
Total Glass Packaging	1.6%	1.3%	5.4%	22.1%	26.1%	24.8%	27.7%	28.0%	31.1%	33.4%
Steel Packaging										
Beer and Soft Drink Cans	1.6%	1.3%	9.6%	26.7%	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
Cans	Neg.	1.7%	5.3%	23.2%	58.2%	62.9%	64.6%	62.9%	66.0%	67.0%
Other Steel Packaging	Neg.	Neg.	Neg.	30.0%	66.7%	66.7%	66.7%	79.2%	80.6%	79.5%
Total Steel Packaging	Neg.	1.5%	5.5%	23.9%	58.9%	63.3%	64.8%	64.5%	68.3%	69.0%
Aluminum Packaging										
Beer and Soft Drink Cans	Neg.	10.0%	37.6%	63.9%	54.6%	44.8%	48.6%	48.2%	50,7%	49.6%
Other Cans	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	14.3%	NA	NA
Foil and Closures	Neg.	Neg.	Neg.	6.1%	7.9%	10.0%	9.3%	9.5%	NA	NA
Total Aluminum Pkg	Neg.	1.8%	25.2%	53.2%	44.1%	35.8%	38.8%	38.3%	36.7%	35.8%
Paper & Paperboard Pkg										
Corrugated Boxes	34.4%	21.6%	37.4%	48.0%	67.3%	71.5%	73.6%	76.6%	81.3%	85.0%
Other Paper & Paperboard Pkg										
Gable Top/Aseptic Cartons‡			Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	6.5%	
Folding Cartons			Neg.	Neg.	7.0%	21.5%	28.0%	35.2%	50.0%	
Other Paperboard Packaging			Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	
Bags and Sacks			Neg.	Neg.	20.1%	28.6%	36.8%	37.6%	49.5%	
Wrapping Papers			Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	
Other Paper Packaging	7.5%	9.2%	35.3%	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	
Subtotal Other Paper & Paperboard Pkg	1.070	0.270	00.070	nog.	nog.	neg.	nog.	rieg.	nog.	25.0%
Total Paper & Board Pkg	19.4%	14.5%	27.4%	36.9%	52.7%	59.6%	62.5%	65.5%	71.8%	71.3%
Plastics Packaging	10.470	14.070	27.470	00.070	02.770	00.070	02.070	00.070	/1.0/0	11.070
PET Bottles and Jars			3.8%	32.6%	22.1%	23.2%	24.6%	27.2%	28.0%	21.0%
HDPE Natural Bottles			Neg.	3.8%	30.4%	28.8%	28.0%	29.3%	28.9%	27.5%
Other Containers	Neg.	Neg.	Neg.	1.4%	9.8%	9.9%	9.9%	14.7%	16.6%	16.4%
Bags and Sacks	ing.	mg.	mog.	1.470	0.070	0.070	0.070	14.770	10.070	10.470
Wraps										
Subtotal Bags, Sacks, and Wraps			Neg.	2.4%	4.3%	5.2%	9.1%	9.8%	9.4%	11.5%
Other Plastics Packaging	Neg.	Neg.	Neg.	1.0%	3.2%	2.8%	2.3%	3.0%	3.6%	2.9%
Total Plastics Packaging	Neg.	Neg.	Neg.	3.8%	9.2%	10.3%	11.7%	13.3%	13.7%	12.1%
Wood Packaging	Neg.	Neg.	Neg.	1.6%	15.9%	19.8%	21.2%	21.8%	22.5%	23.1%
Other Misc. Packaging	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
	<u> </u>	7.7%	~ ~	26.0%		~				
Total Containers & Pkg Total Product Wastest	10.5%	9.6%	16.1%	19.8%	38.1%	41.3%	43.3%	45.0% 34.0%	48.0%	48.3%
Other Wastes	10.3%	9.0%	13.3%	19.0%	29.1%	32.1%	33.9%	34.0%	35.7%	30.476
	No	Nec	Marc	Nec	2.3%	2.2%	2.5%	2.4%	2.5%	2.8%
Food Scraps	Neg.	Neg.	Neg.	Neg.	2.3%	2.2%	2.5%		2.5%	
Yard Trimmings	Neg.	Neg.	Neg.	12.0%				64.7%		57.5%
Miscellaneous Inorganic Wastes	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
Total Other Wastes	Neg.	Neg.	Neg.	6.8%	25.8%	30.3%	31.5%	31.6%	29.1%	28.0%
Total MSW Recovered - %	6.4%	6.6%	9.6%	16.0%	28.6%	31.6%	33.2%	33.3%	33.8%	34.0%

* Recovery of postconsumer wastes; does not include converting/tabrication scrap. Details may not add to totals due to rounding.

** Includes carbonated drinks and non-carbonated water, teas, flavored drinks, and ready-to-drink alcoholic coolers and cocktails.

† Other than food products.

‡ Includes milk, juice, and other products packaged in gable top cartons and liquid food aseptic cartons.

Neg. = Less than 5,000 tons or 0.05 percent. NA = Not Available

- Detailed data not available.

Source: Franklin Associates, A Division of ERG

Table 29

GENERATION, MATERIALS RECOVERY, COMPOSTING, COMBUSTION, AND DISCARDS OF MUNICIPAL SOLID WASTE, 1960 TO 2010 (In thousands of tons and percent of total generation)

				Thousan	ds of Tons						
	1960	1970	1980	1990	2000	2005	2007	2008	2009	2010	
Generation	88,120	121,060	151,640	208,270	242,540	252,660	255,380	251,360	243,650	249,860	
Recovery for recycling	5,610	8,020	14,520	29,040	53,010	59,300	63,100	61,720	61,530	64,780	
Recovery for composting*	Neg.	Neg.	Neg.	4,200	16,450	20,550	21,710	22,100	20,750	20,170	
Total Materials Recovery	5,610	8,020	14,520	33,240	69,460	79,850	84,810	83,820	82,280	84,950	
Discards after recovery	82,510	113,040	137,120	175,030	173,080	172,810	170,570	167,540	161,370	164,910	
Combustion with energy recovery**	0	400	2,700	29,700	33,730	31,620	31,970	31,550	29,010	29,260	
Discards to landfill, other disposal†	82,510	112,640	134,420	145,330	139,350	141,190	138,600	135,990	132,360	135,650	
				Pounds per	Person per I	Day					
	1960	1970	1980	1990	2000	2005	2007	2008	2009	2010	
Generation	2.68	3.25	3.66	4.57	4.72	4.67	4.64	4.53	4.35	4.43	
Recovery for recycling	0.17	0.22	0.35	0.64	1.03	1.10	1.15	1.11	1.10	1.15	
Recovery for composting*	Neg.	Neg.	Neg.	0.09	0.32	0.38	0.39	0.40	0.37	0.36	
Total Materials Recovery	0.17	0.22	0.35	0.73	1.35	1.48	1.54	1.51	1.47	1.51	
Discards after recovery	2.51	3.03	3.31	3.84	3.37	3.19	3.10	3.02	2.88	2.92	
Combustion with											
energy recovery**	0.00	0.01	0.07	0.65	0.66	0.58	0.58	0.57	0.52	0.52	
Discards to landfill, other disposal†	2.51	3.02	3.24	3.19	2.71	2.61	2.52	2.45	2.36	2.40	
Population (thousands)	179,979	203,984	227,255	249,907	281,422	296,410	301,621	304,060	307,007	309,051	
р.	-	Percent of Total Generation									
	1960	1970	1980	1990	2000	2005	2007	2008	2009	2010	
Generation	100.0%	100.0%	100.0%	100.0%	100.0%	100.0%	100.0%	100.0%	100.0%	100.0%	
Recovery for recycling	6.4%	6.6%	9.6%	14.0%	21.9%	23.5%	24.7%	24.5%	25.3%	25.9%	
Recovery for composting*	Neg.	Neg.	Neg.	2.0%	6.7%	8.1%	8.5%	8.8%	8.5%	8.1%	
Total Materials Recovery	6.4%	6.6%	9.6%	16.0%	28.6%	31.6%	33.2%	33.3%	33.8%	34.0%	
Discards after recovery	93.6%	93.4%	90.4%	84.0%	71.4%	68.4%	66.8%	66.7%	66.2%	66.0%	
Combustion with energy recovery**	0.0%	0.3%	1.8%	14.2%	13.9%	12.5%	12.5%	12.6%	11.9%	11.7%	
Discards to landfill, other disposal †	93.6%	93.1%	88.6%	69.8%	57.5%	55.9%	54.3%	54.1%	54.3%	54.3%	

* Composting of yard trimmings, food scraps and other MSW organic material. Does not include backyard composting.

** Includes combustion of MSW in mass burn or refuse-derived fuel form, and combustion with energy recovery of source separated materials in MSW (e.g., wood pallets and tire-derived fuel). 2010 includes 25,930 MSW, 520 wood, and 2,810 tires (1,000 tons)

Discards after recovery minus combustion with energy recovery. Discards include combustion without energy recovery.

Details may not add to totals due to rounding.

Source: Franklin Associates, A Division of ERG

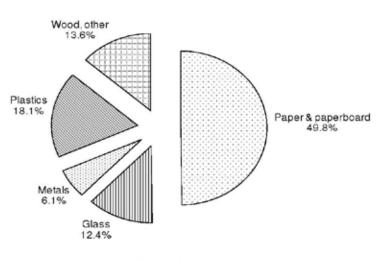
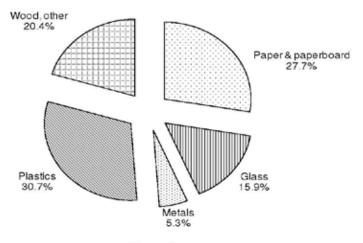


Figure 16. Containers and packaging generated and discarded* in municipal solid waste, 2010 (In percent of total generation and discards)

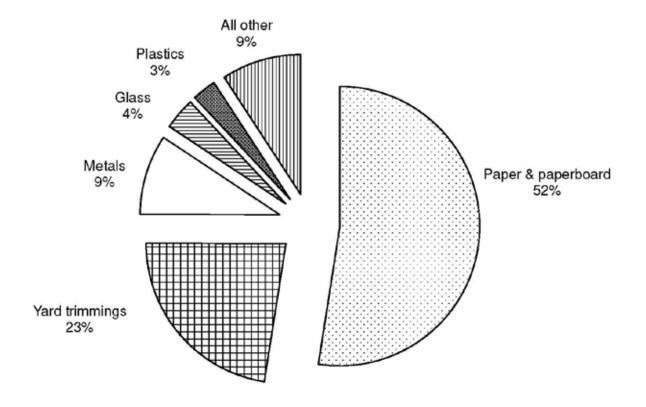
Generation



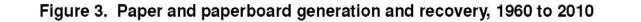
Discards

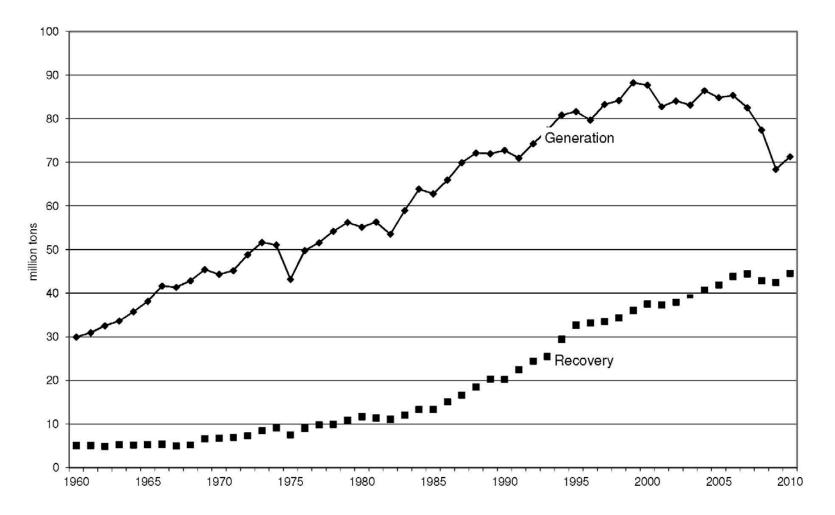
*Discards in this figure include combustion with energy recovery.

Figure 12. Materials recovery,* 2010

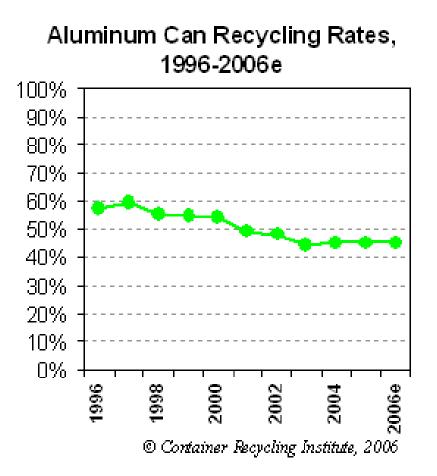


* In percent by weight of total recovery

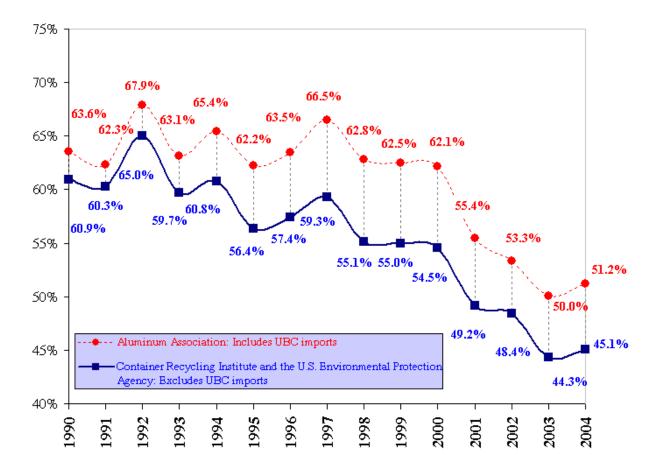




2010 national rate = 50%



Aluminum Can Recycling Rates (1990-2004)

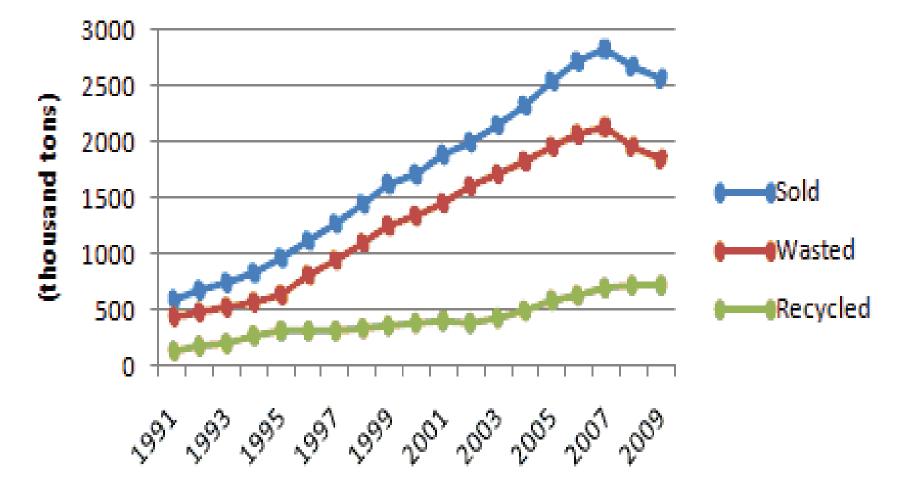


Aluminum Can Recycling Rates (1990-2004)

The U.S. aluminum can recycling rate dropped to 45.1% in the year 2004- twenty percentage points below the 1992 peak of 65

From: http://www.container-recycling.org/facts/aluminum/data/Recrate-CRIvsAA-90-04.htm

PET Bottle Sales and Wasting in the U.S., 1991-2009



HDPE Bottle Sales and Wasting in the U.S., 1991-2006

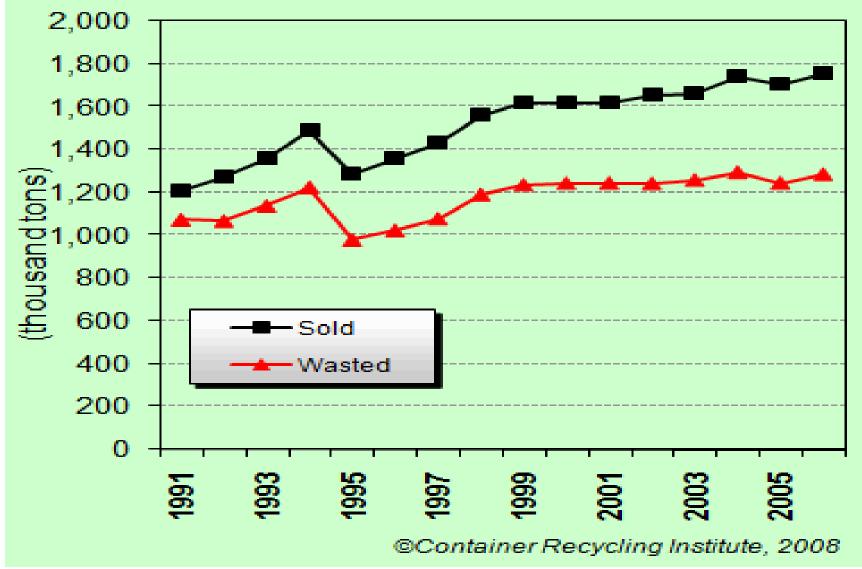
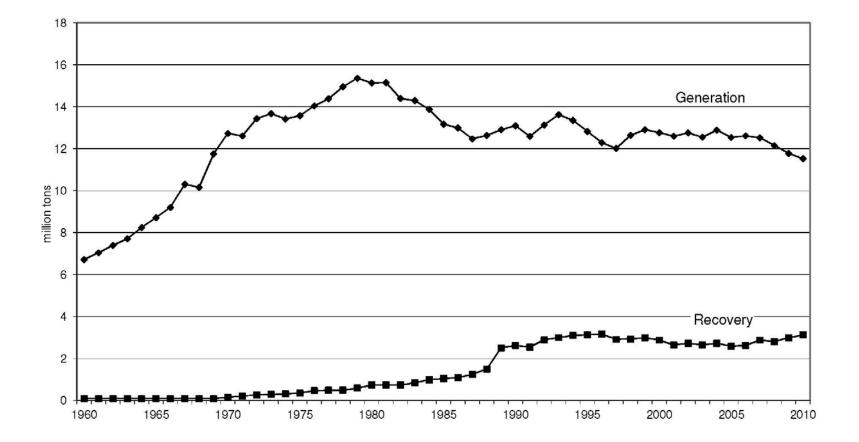
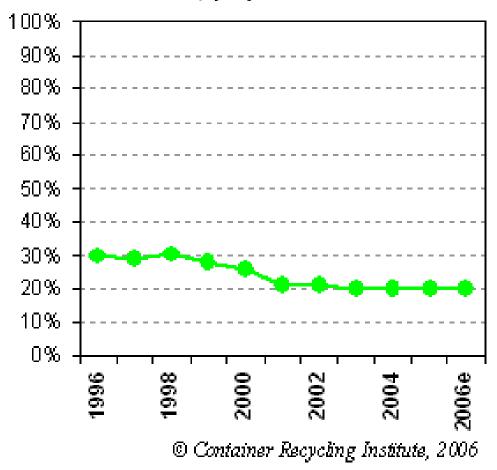


Figure 5. Glass generation and recovery, 1960 to 2010



Glass Beverage Bottle Recycling Rates, (%) 1996-2006e

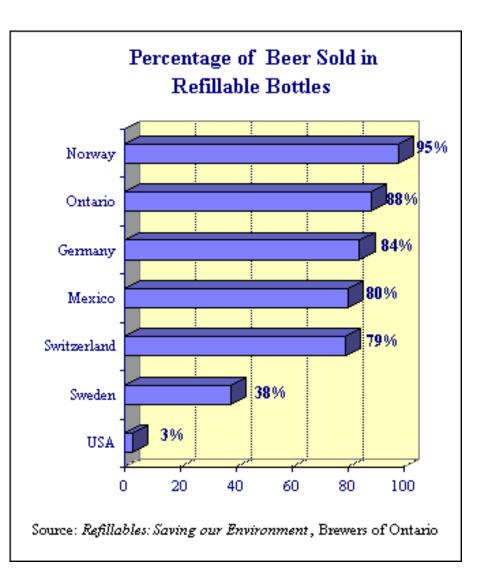


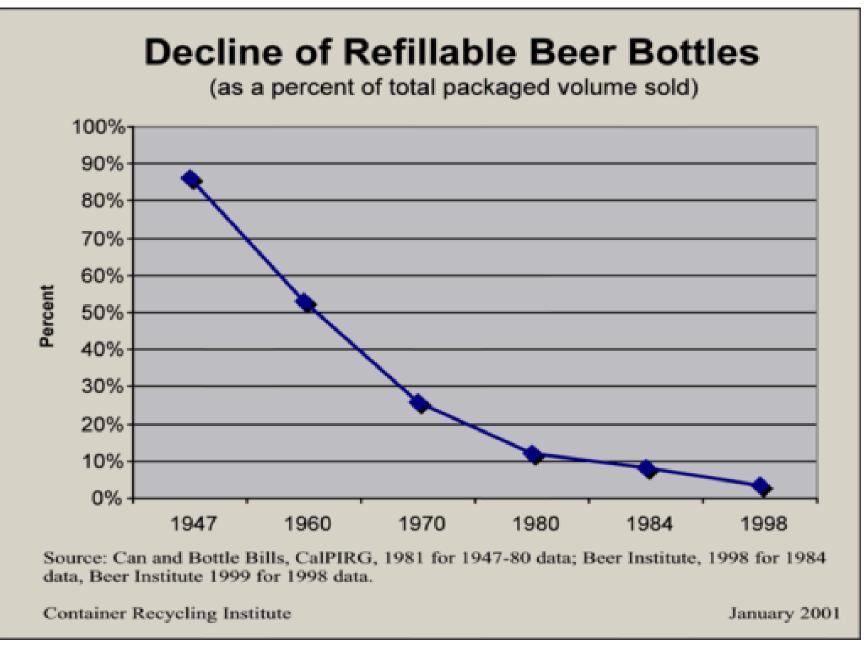
Ontario's brewers nearing 'zero waste' with refillable bottles

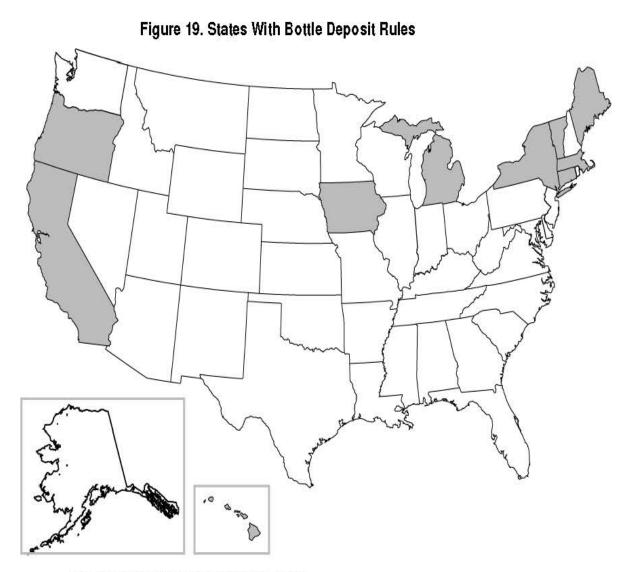
With 91% of Canadian beer sales in refillable bottles, reuse is alive and well in Canada's most populous province.

A typical beer bottle in Ontario is refilled 15 to 20 times and then it is made into a new container.

The Beer Store, which is the retail outlet for beer in Ontario, boasts an overall recovery rate of 97.6% on its packaging materials.

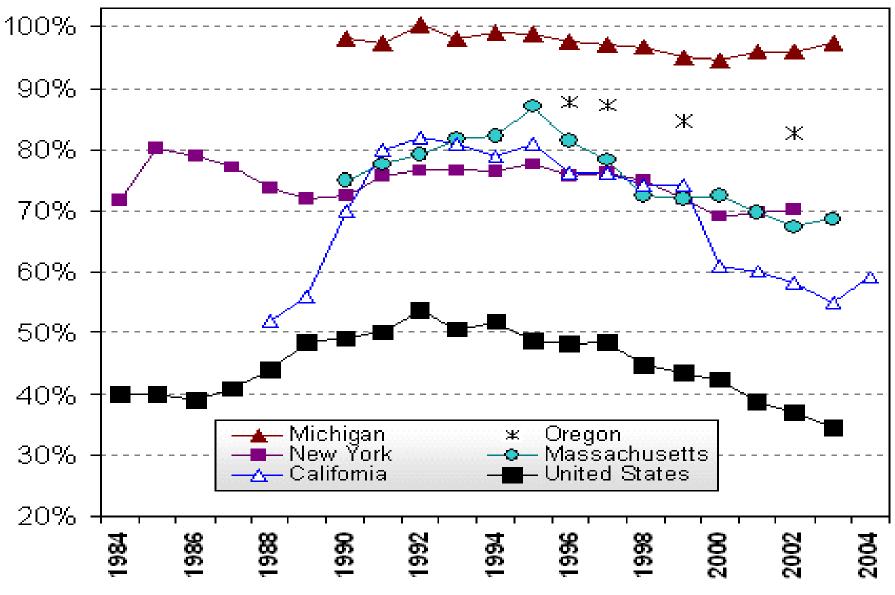






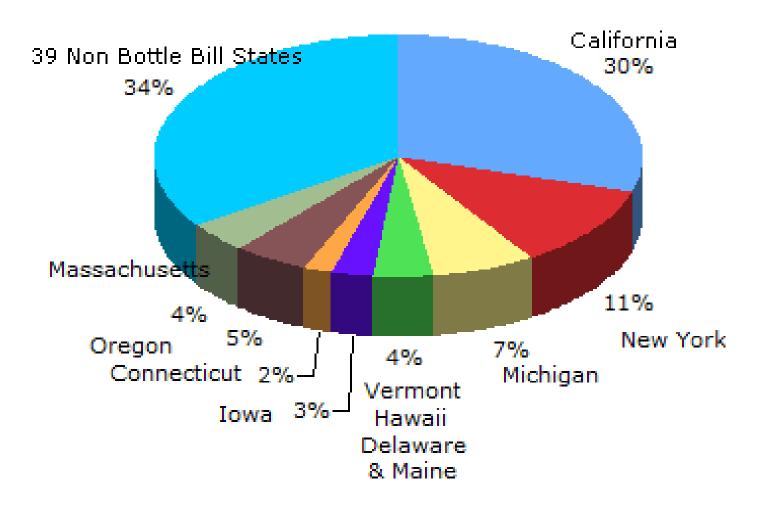
Source: Container Recycling Institute, 2011.

Beverage Container Redemption Rates in Selected Deposit States, vs. the U.S. Average



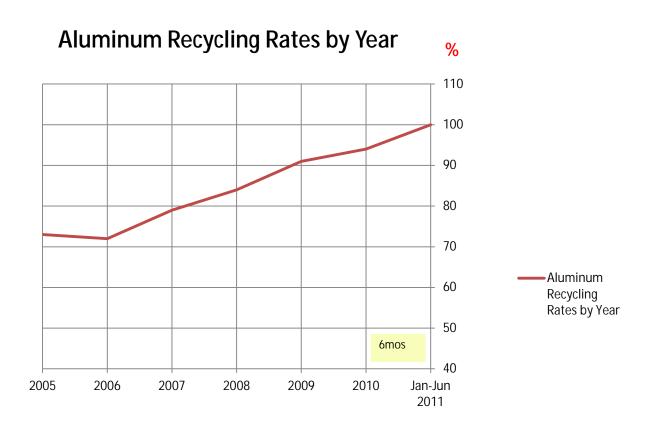
(C) Container Recycling Institute, 2005

Recovered PET Beverage Bottles By State, 2007



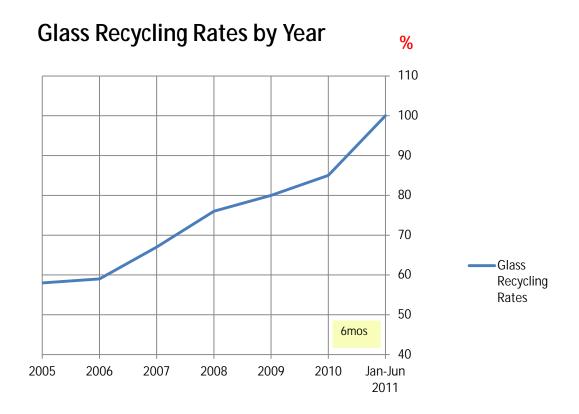
http://www.container-recycling.org/images/graphs/plastic/PETrec-bystate-07.png

Calif. Aluminum Recycling



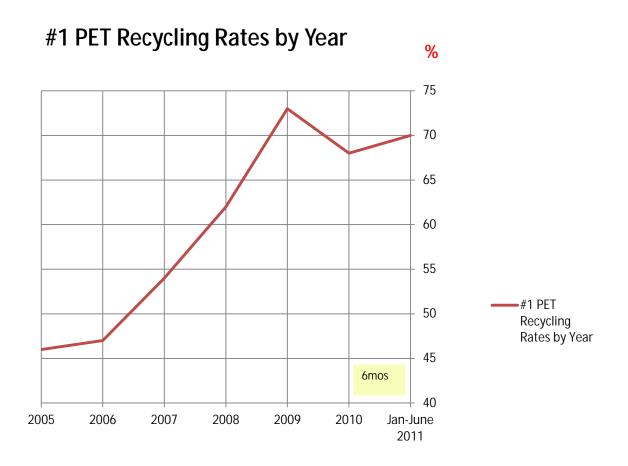
From: http://www.calrecycle.ca.gov/bevcontainer/Rates/BiannualRpt/12MonPeriod.htm

Calif. Glass Recycling Rates



From: http://www.calrecycle.ca.gov/bevcontainer/Rates/BiannualRpt/12MonPeriod.htm

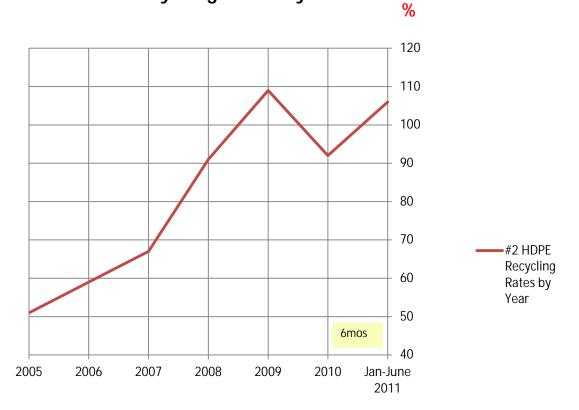
PET #1 bottle Recylcing rates



From: <u>http://www.calrecycle.ca.gov/bevcontainer/Rates/BiannualRpt/12MonPeriod.htm</u>

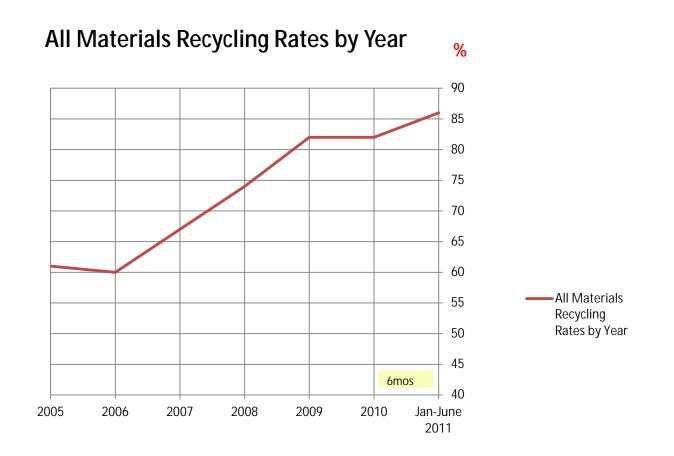
HDPE #2 Recycling rates

#2 HDPE Recycling Rates by Year



From: <u>http://www.calrecycle.ca.gov/bevcontainer/Rates/BiannualRpt/12MonPeriod.htm</u>

Calif. All Materials CRV recycling rates



From: <u>http://www.calrecycle.ca.gov/bevcontainer/Rates/BiannualRpt/12MonPeriod.htm</u>

Extended Producer Responsibility

(EPR) is the extension of the responsibility of producers for the environmental impacts of their products and packaging to the entire product life cycle -- and especially for their takeback, recycling, and disposal. EPR is based on the 'polluter pays for true costs' principle.

The Message to Industry:

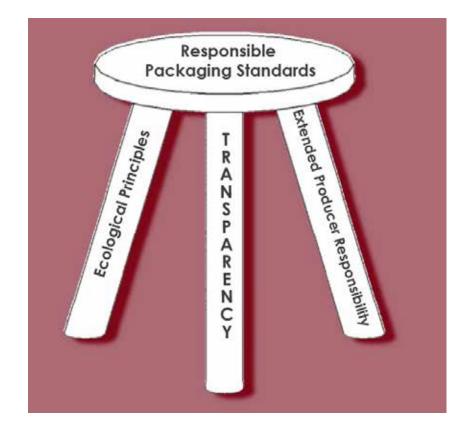
- If we can't reuse it, recycle it or compost it,
- Industry shouldn't be making it.
- We need better industrial design for the 21st
 Century

Responsible Packaging Guidelines' Three Legs

There are three legs to the dialogue concerning Packaging Standards:

- 1. **Transparency** of content and process in determining these standards, and which materials and inputs are preferred.
- 2. Extended Producer Responsibility (EPR) -- a strategy designed to promote the integration of environmental costs associated with products throughout their life cycles into the market price of the products
- 3. Ecological Principles drive the definition of "what is". e.g. either recyclable as a technical nutrient, or compostable as a biological nutrient.

Responsible Packaging Standards' Three Legs



Nutrient Cycles: Key Ecological Principle

Cradle to Cradle Design distinguishes between two types of products depending on their behavior during use:

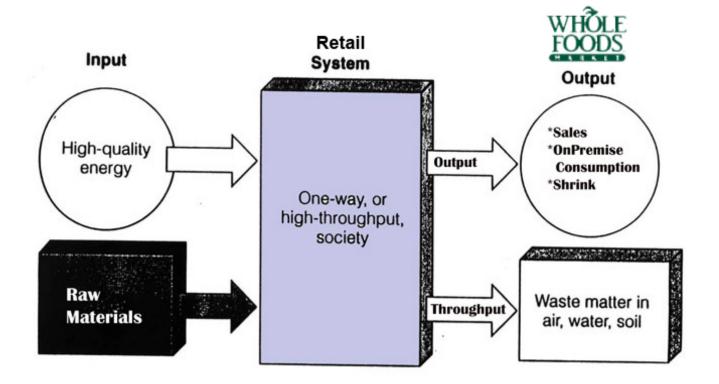
- Products of Consumption
- Products of Service

Bill McDonough

 "There are two fundamental frameworks for metabolism: biological and technical nutrients. So we ask a company, 'Are your materials safe and healthy for human and ecological systems? Do you have reverse logistics – do we know where this stuff comes from, where it goes, and how to get it back and it onto closed, zero-waste cycles?' "

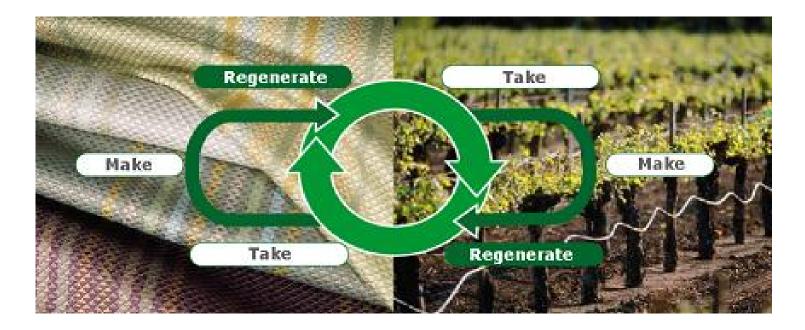
Input Output Throughput

All stores and facilities have energy and material input, output and throughput (often what we call "waste").

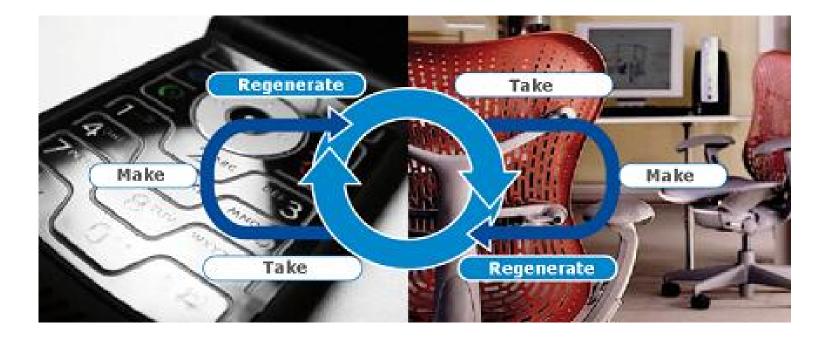


Waste matter in air, water and soil needs to be food for something!

Products of Consumption are Biological Nutrients in the Biological Cycle. (e.g. compostables become soil amendment)



Products of Service are Technical Nutrients in the Technical Cycle For example, plastics, glass, and metals



Wood / Paper Fiber (biological nutrients)

NO GMO crop source for bio-based (green cell) anything~

Preferred Materials:

- Highest recycled content without compromising required strength and quality
- Virgin-wood fibers certified by an independent,
- Third-party sustainable forestry organization.
- Corrugated constructed with wax replacement materials
- When these materials are used in packaging they
- should be composed of high recycled content.

Wood / Paper Fiber (biological nutrients)

Transition away from Materials:

- Reduce usage of hazardous chlorine compounds
- Wax Impregnated Medium, Curtain Coated Corrugated, Cascade Boxes

<u>Obsolete Materials:</u> (no new packaging allowed that contain any % of these materials; these materials must be eliminated from your packaging and ingredient supply chain by (SET A DATE))

- No ancient or protected forested materials
- No Chemicals / Heavy Metals / Toxins or Pesticides (but not limited to) that are known to have negative impact to life or the environment

Aluminum, Steel and Glass (technical nutrients)

Highest recycled content without compromising required strength and quality.

DEVELOP bioregional recycling infrastructure: at least 30 to 50 recycling materials centers in North America for these technical nutrients. SET GOAL of 80% recycling rate, then 90%, etc.

Recreate reusable / refillable glass packaging schemes for products that people prefer in glass (e.g. Wine, microbrews).

Fossil-based Plastics (technical nutrients)

Preferred Materials:

(Highest recycled content without compromising required strength and quality)

- High-Density Polyethylene (HDPE) #2 rigid & film Recycled (rHDPE) #2
- Low-Density Polyethylene (LDPE) #4 film Recycled (rLDPE) #4 film
- Polyethylene Teraphthalate (PET) #1 rigid Recycled (rPET) #1
- Polypropylene (PP) #5 rigid Recycled (rPP) #5

DEVELOP bioregional recycling infrastructure: at least 200 recycling materials centers in North America for these technical nutrients. SET GOAL of 50% recycling rate, then 80%, etc.

Create reusable / refillable packaging schemes for products that people prefer in these plastics.

Fossil-based Plastics (technical nutrients)

Obsolete Materials:

(no new packaging allowed that contain any % of these materials; these materials must be eliminated from your packaging and ingredient supply chain by (SET A DATE)))

- Polyvinyl Chloride (PVC) #3 film and rigid
- Polyurethanes (PU)
- Polystyrene (PS) #6 film and rigid
- Acrylonitrile Butadiene Styrene (ABS)
- Polycarbonates (PC) #7 film and rigid
- Acrylic
- Ethylene Vinyl Acetate (EVA)

BioBased Materials

(such as non-tree fiber or green-cell-based plastics)

NO GMO crop source for bio-based (green cell) anything

Biobased material(s) are organic material(s) in which the carbon comes from contemporary (non-fossil) biological sources.

Biobased content is the amount of biobased carbon in the material or product as a fraction weight (mass) or percent weight (mass) of the total organic carbon in the material or product. ASTM Method D6866-05 is the US government approved method for determining the renewable/biobased content of biobased products.

BioBased Materials

(such as non-tree fiber or green-cell-based plastics)

For Bio-based Materials Guidelines, see: http://www.sustainablebiomaterials.org/docs/SBCGuidelines%20070625-2.pdf

At the end of the product's life, the product/package must be: certified and labeled "compostable" by an acceptable certification organization or program:

- Biodegradable Products Institute (North America);
- AIB Vincotte Inter (Belgium);
- Japan Bioplastics Association (Japan);
- DIN CERTCO (European Union); or
- Any other third-party certification program that meets at a minimum the ASTM D6400 criteria or equivalent. The product must meet all aspects of D6400

BioBased Materials

(such as non-tree fiber or green-cell-based plastics)

Bioplastics examples:

- Starch based plastics
- Polylactide acid (PLA) plastics
- Poly-3-hydroxybutyrate (PHB)
- Polyamide 11 (PA 11)

Non-tree fiber sources examples:

- •Begasse (sugar cane)
- •Bulrush

•Hemp

Packaging Claims Standard : FTC Guidelines are the Baseline Minimum

For the federal government perspective, try the FTC Environmental Guidelines

http://www.ftc.gov/bcp/conline/edcams/eande/index.html

Packaging Claims Standard : FTC Guidelines are the Baseline Minimum

How can one be sure that stated environmental claims are actually true?

Manufacturers have been known to make misleading, trivial, irrelevant and false statements on packaging. Statements like "biodegradable" or "contains recycled content" or "earth friendly" are so vague as to have no practical meaning.

The more specific a claim, the easier it is verify.

Non-authentic (vague), or non-third-party-verified, claims are to be avoided. This is true whether the claims are on the package, or used in marketing collateral, or advertising.

Packaging Claims Standard : FTC Guidelines are the Baseline Minimum

The FTC seeks to prevent false or misleading marketing claims, including environmental or "green claims." The FTC's Environmental Marketing Guides, also called the "Green Guides," apply to all forms of marketing for products and services: advertisements, labels, package inserts, promotional materials, words, symbols, logos, product brand names and marketing on the Internet or via email.

These web pages are designed to help consumers and businesses understand the FTC's Environmental Marketing Guides, and learn about other environmental and energy areas of concern to the FTC:

FTC Green Guides Review

http://www.ftc.gov/bcp/edu/microsites/energy/about_guides.shtml

"Less bad" packaging claims are likely to be under greater consumer scrutiny.

Actual chapter title in Cradle to Cradle is "Less Bad is not Good."

60% bar for any recovery, next-life, claim:

With the claim of "recyclable" or "compostable":

Is this true 60% of time the consumer has to "recycle" or "compost" that package?

Do they have reasonable (easy) access to a system of recovery and reprocess for that claim to be actualized?

Claims of "recyclable" and/or "compostable" should be true, at minimum, 60% of time to be claimed.

R. Buckminster Fuller

- "You never change things by fighting the existing reality.
- To change something, build a new model that makes the existing model obsolete."

We all have the choice.

